

FITTING INSTRUCTIONS

WARNING:

Before you begin installation, read all instructions thoroughly.
Proper tools will improve the quality of installation and reduce the time required.

- This product should be installed as demonstrated in the *Product «Fitting Instructions»*;
- The specified parts, will only fit the models specified by **AFN**;
- Do not modify any component of the product;
- It is recommended that this product is installed by specialized and trained personnel;
- AFN doesn't take responsibility for changes made in the vehicle by its manufacturer;
- Work safely and use specialized tools at all times;
- Always use protective gear.

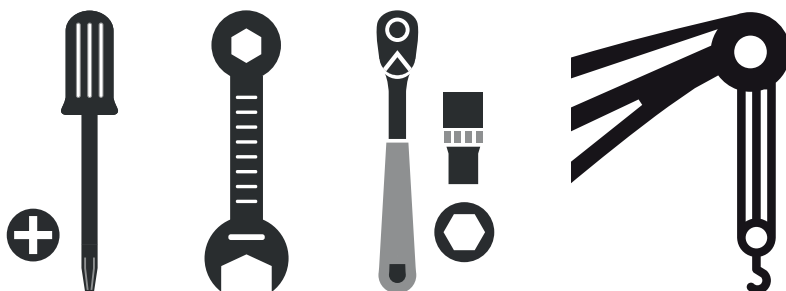


Size	Torque Nm	Torque lbft
M6	9 Nm	7 lbft
M8	22 Nm	16 lbft
M10	44 Nm	32 lbft
M12	77 Nm	57 lbft

Mouting Time

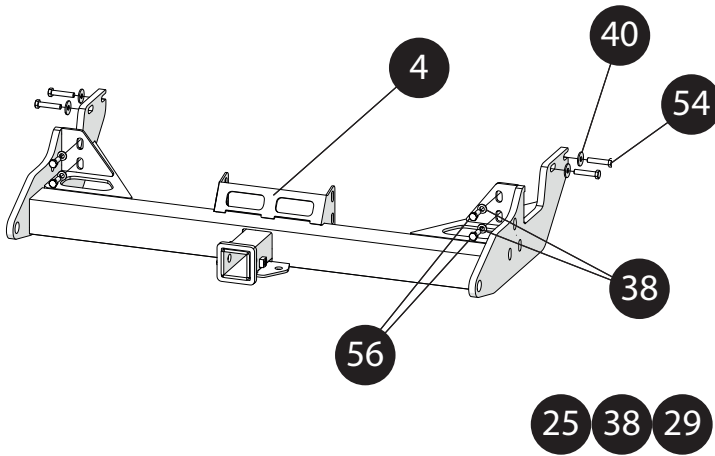
- 2 hours
- 1 persons (recommended)

Tools Required



- Screwdriver star head
- Wrench
- Ratchet wrench
- Crane

STEP1 - FITTING AFN REINFORCEMENT



NUMBER	REF	QUANTITY
4	47002597	1x
25	45001582	2x
29	45001554	2x
38	45001254	8x
54	45000246	4x
56	45000070	4x

Start by fitting the AFN Towing Reinforcement(4) in the vehicle.

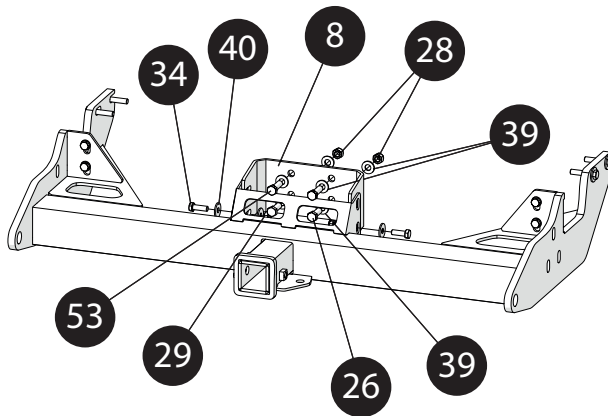
On the sides, use 4x Bolts M10x50x1.25(54) with 4x Washers M10(40).

Then, in the front, use 4x Bolts M10x30x1.25(56) with 4x Washers M10(38).

Finally, use 2x Bolts M10x25(25) with 4x Washers M10(38) and 2x Nylock Nuts M10(29).

Do not tighten yet.

STEP1.1 - FITTING AFN REINFORCEMENT



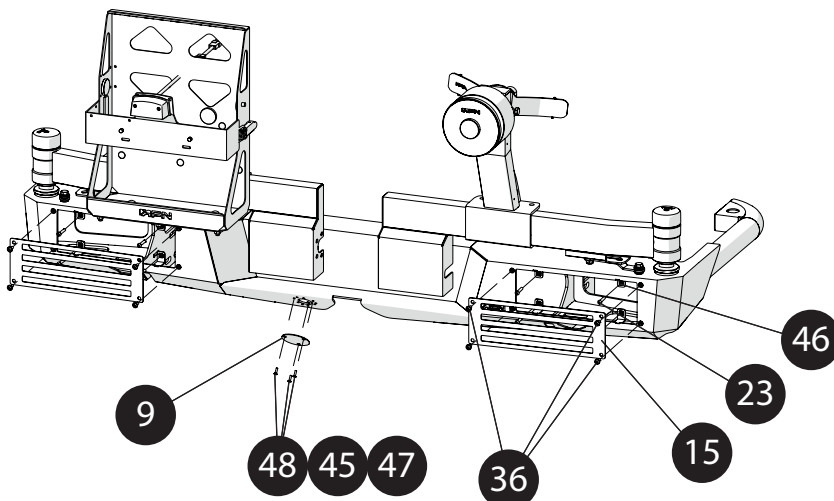
NUMBER	REF	QUANTITY
8	46010786	1x
26	45001565	2x
28	45001558	2x
29	45001554	2x
34	45001519	2x
39	45001253	6x
40	45001251	4x
53	45000361	2x

Fit Central Reinforcement(8) in the Towint Reinf.(4) using 2x Bolts M10x30(34) with 4x Washers M10(40) and 2x Nylock Nuts(29).

Then, in the middle, use 2x Bolts M12x40x1.25(53) with 2x Washers M12(39). Also use 2x Bolts M12x30(26) with 4x Washers M12(39) and 2x Nylock Nuts(28).

Do not tighten yet.

STEP2 - PREPARATION OF THE AFN REAR BUMPER



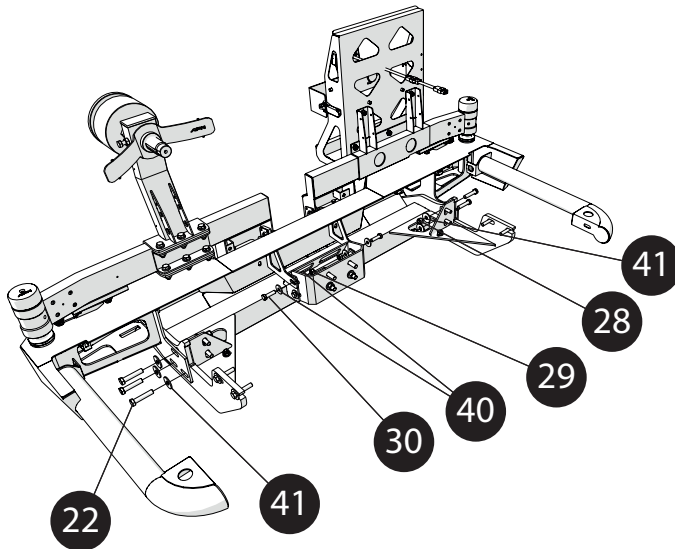
NUMBER	REF	QUANTITY
9	46009068	2x
15	46003288	1x
23	45001607	8x
36	45001258	8x
45	45001042	3x
46	45001012	8x
47	45000992	3x
48	45000982	3x

Before fitting the AFN Rear Bumper in the vehicle there are a few steps that must be done.

Start by fitting both OEM Rear Lights using 8x Bolts M6x35(23) with 8x Cage Nut M6(46). Then, fit both Rear Lamp Protection Plates(15), using 8x Bolts M6x16(36).

Finally, fit the Cover for Cable Hitch Plug(9) using 3x Bolts M4x16(48) with 3x Washers M4(45) and 3x Nylock Nuts M4(47).

STEP3 - FITTING AFN REAR BUMPER IN VEHICLE



NUMBER	REF	QUANTITY
22	45001800	5x
28	45001558	2x
29	45001554	4x
30	45001553	2x
40	45001251	4x
41	45001250	10x

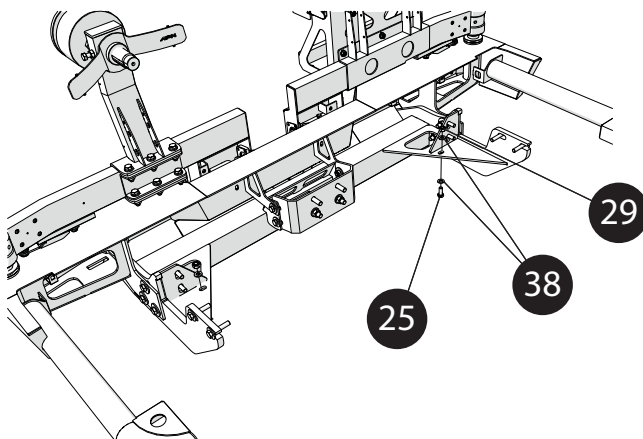
Fit the AFN Rear Bumper in the vehicle.

Use 5x Bolts M12x55(**22**) with 10x Washers M12(**41**) and 5x Nylock Nuts M12(**41**).

Then, in the middle use 2x Bolts M10x35(**30**) with 4x Washers M10(**40**) and 2x Nylock Nuts M10(**8**).

Do not tighten yet.

STEP3.1 - FITTING AFN REAR BUMPER IN VEHICLE



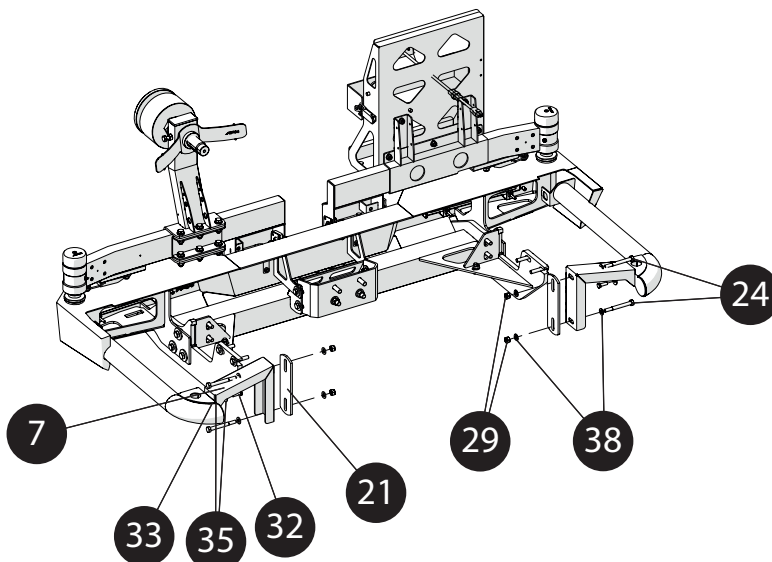
NUMBER	REF	QUANTITY
25	45001582	2x
29	45001554	2x
38	45001254	4x

Then, the bottom of the AFN Bullbar in the vehicle.

Use 2x Bolts M10x25(**25**) with 4x Washers M10(**38**) and 2x Nylock Nuts M10(**29**).

Once everything is in place,
Give the Final torque.

STEP4 - FITTING REAR BUMPER REINFORCEMENTS



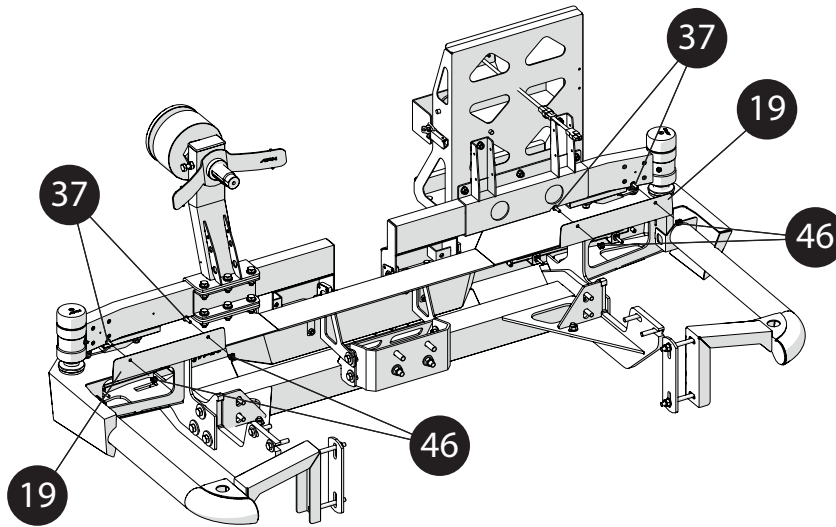
NUMBER	REF	QUANTITY
7	46010789	2x
21	46002019	2x
24	45001593	4x
29	45001554	4x
32	45001537	2x
33	45001521	2x
35	45001267	4x
38	45001254	8x

Then, both Rear Reinforcements(**7**) connecting the AFN Bullbar to the vehicle. Use 2x Bolts M8x25(**32**) with 4x Washers M10(**35**) and 2x Nylock Nuts M8(**33**).

Then, use 4x Bolts M10x90x25(**24**) with 8x Washers M10(**38**) and 4x Nylock Nuts M10(**29**).

Once everything is in place,
Give the Final torque.

STEP5 - FITTING AFN REAR BUMPER IN VEHICLE

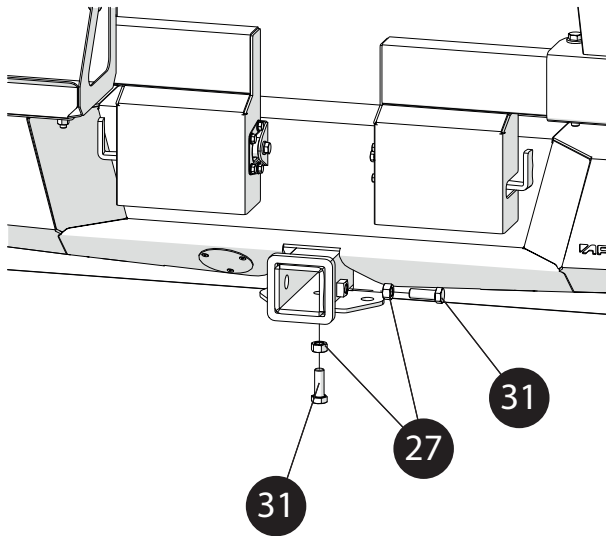


NUMBER	REF	QUANTITY
19	46002356	2x
37	45001257	4x
46	45001012	4x

Fit both Cover Plates(19) in the vehicle.
Use 4x Bolts M6x20(37) with 4x Washers M6(46).

Once everything is in place,
Give the Final torque.

STEP6 - HITCH TRAILER



NUMBER	REF	QUANTITY
27	45001559	2x
31	45001545	2x

Finally, fit the bolts that secure the hitch trailer in the hitch hook.

Use 2x Bolts M12x35(31) and 2x Nuts M10(27).

Once everything is in place,
Give the Final torque.